

BD manufactures the first syringe made specifically for insulin injection

The first automatic injection device is developed to automatically insert the needle



1952



1969



1974 and 1987



The first sterile, completely disposable syringe is created

The first "self-contained" insulin syringe is developed with a permanently attached needle Syringes in a variety of barrel sizes are introduced





A microbonded needle lubricant is developed

The pen needle is introduced

The first "short needle" (8mm / 5/16") syringe is developed





The world's shortest, thinnest insulin pen needle (5mm / 3/16" x 31G) is introduced

Proprietary "thin-wall" needle technology is applied to insulin needles

The BD Integra™ Insulin Syringe a spring-based retracting syringe



BD AutoShield™ is a safetyengineered pen needle launched The BD Ultra-Fine Nano™ Pen Needle—the smallest pen needle ever BD AutoShield Duo™; BD was first to create a safety pen needle that passively covers the front and back needles



2012

2013

2018

Same outer diameter

The BD-patented PentaPoint™ Comfort Technology makes our 31G and 32G pen needles the only ones to have five beveled edges (instead of the standard three beveled edges)

Our EasyFlow™ technology extra-thin-wall needle design BD Nano ™ PRO is introduced

